

INSTRUCTIONS FOR CHANGING WINDING HUB:

- A) Install the correct winding hub size per the winding hub sizing chart (see below) onto the coupling shaft. This is accomplished by removing the 6 bolts, changing winding hubs to accommodate the different sizes of winding cones across the industry, then reinstalling the six bolts. (Illustration 1)

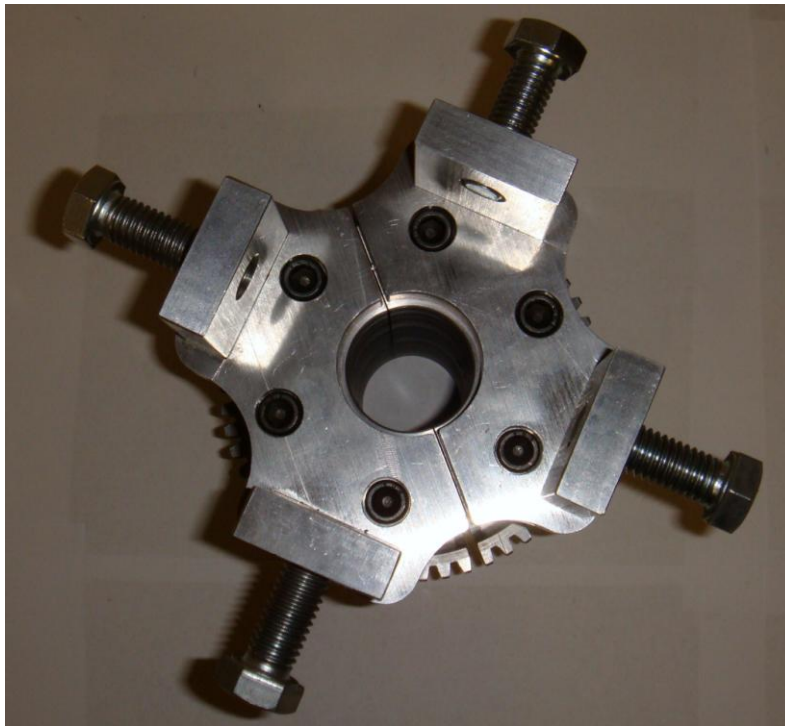


Illustration 1

Winding Hub Sizing Chart

Spring Cone ID " Winding Hub ID" Winding Bar Dia " **Winding Hub Ordering size**

2	4"	1/2"	residential
2 3/16	4"	1/2"	residential
2 1/4	4"	1/2"	residential
2 7/16	4"	1/2"	residential
2 1/2	4"	1/2"	residential
2 5/8	4"	1/2"	residential
2 3/4	4"	1/2"	residential
3	4"	1/2"	residential
3 1/8	6"	5/8"	small commercial
3 3/8	6"	5/8"	small commercial
3 1/2	6"	5/8"	small commercial
3 3/4	6"	5/8"	small commercial
4	6"	5/8"	small commercial
4 1/8	6"	5/8"	small commercial
4 3/8	6"	5/8"	small commercial
4 1/2	6"	5/8"	small commercial
4 7/8	8"	5/8"	medium commercial
5 1/8	8"	5/8"	medium commercial
5 1/4	8"	5/8"	medium commercial
5 1/2	8"	5/8"	medium commercial
5 3/4	8"	5/8"	medium commercial
5 7/8	8"	5/8"	medium commercial
6	8"	5/8"	medium commercial
6 1/2	8"	5/8"	medium commercial
7 5/8	10"	5/8"	large commercial
8 1/2	10"	5/8"	large commercial